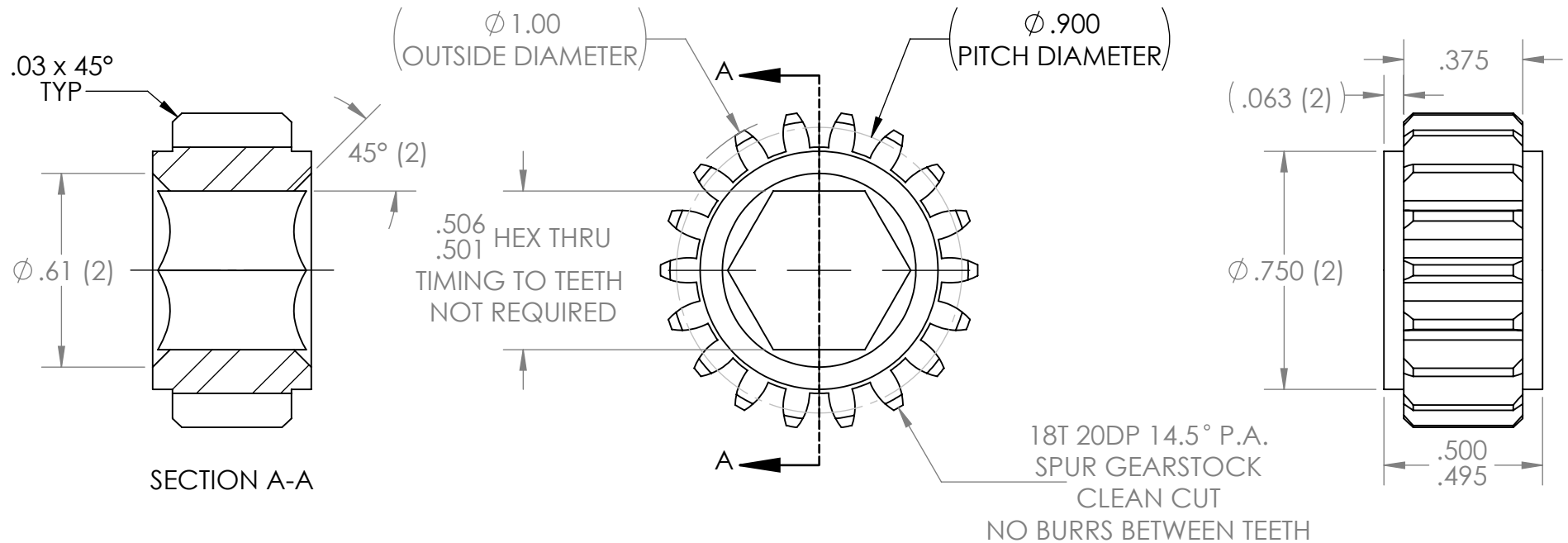


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/2/2019	N. MASSOUDA
2	UPDATED TO AMDS-1	6/29/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:			
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.			
TOLERANCES:		BREAK ALL SHARP EDGES		TITLE:	
FRACTIONAL	±1/16			18T 20DP 14.5PA	
ANGULAR: MACH	±1°			500IN HEX BORE GEAR	
ANGULAR: BEND	±5°				
ONE PLACE DECIMAL	±0.1				
TWO PLACE DECIMAL	±0.01				
THREE PLACE DECIMAL	±0.005				
FOUR PLACE DECIMAL	±0.0005				
MATERIAL	4140 STEEL		NAME	DATE	SIZE
		CHECKED	NM	6/30/22	DWG. NO.
FINISH	DEBURRED ZINC PLATED	ENG APPR.			A
		MFG APPR.			
DO NOT SCALE DRAWING		Q.A.			SCALE: 2:1
					WEIGHT:
					SHEET 1 OF 1

